

Date: Monday, 06/11/2006 9:20:08 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-664-203	
Job Number	: 29272		Part Number	: D412664203	
Estimate Number	: 10804		Drawing Number	: NCR 095	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 06/11/2006	S.O. No. : N/A	Drawing Revision	: N/A	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 13/11/2006	
Previous Run	: 29190		Qty:	1	Um: Each
Written By	:				
Checked & Approved By	: W				
Comment	:				

Additional Product

DART TRANSPORT CANADA APPROVAL #09-39		TEL: 1-613-632-8336
		FAX: 1-613-632-4443
Job Number:		P/N D412-664-203 CHG003
Seq. #:	Machine Or Operation:	DESC. Crosstube Aft High SH01-9
1.0	PACKAGING 1	LOT B27260 SR01298NY
		MODEL Bell 412 SIC
MADE IN CANADA		

Comment: PACKAGING RESOURCE #1
 REMOVE FROM STOCK
 D412-664-203
 RECORD B/N'S

B 27260

B 06 10-27

2.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE SUPPORT D2896-1
 FROM CROSSTUBES AND LABEL SUPPORT
 WITH B/N OF CROSSTUBE IT CAME OFF OF

Support is scraped - Replace *

BT 06-11-01

①

3.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1
 REMOVE CENTRE ABRASION STRIP
 AND CLEAN OFF ALL ADHESIVE RESIDUE

BT 06-11-01

①

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Process Sheet

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Job Number:



Seq. #: Machine Or Operation:

Description :

4.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10/06/11/01

5.0 SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

RE-PAINT SECTION OF CROSSTUBE
BETWEEN THE TWO CHAFING SHIELDS
AS PER QSI 005

10/06/11/13

①

6.0 QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

10/06/11/14 ①

7.0 LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

INSTALL SUPPORT D2896-1

USING MAGNOBOND 6398 B M102437

ENSURING B/N MATCHES CROSSTUBE

AS PER DSI 9357

REPLACE CLAMPS

2 X MS21920-30B M102931

ADD RUBBER CUSHION

2 X D2182B (D2182B058) B 26472

BT 07-01-04

26/06/00 S

8.0

MS2192030

clamp(per MIL-DTL-8783C)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

clamp(per MIL-DTL-8783C)

M102431

27 07-01-09

9.0

D2182B

Neoprene Cushion-.750 bl

D2732



Comment: Qty.: 0.9600 f(s)/Unit Total: 0.9600 f(s)

Neoprene Cushion-.750 bl

B26472

27 07-01-09

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Description :

10.0 QC5 INSPECT WORK TO CURRENT STEP



207-01-09 ①



Comment: INSPECT WORK TO CURRENT STEP

11.0 QC6 DIMENSIONAL CHECK



207-01-09 ①



Comment: DIMENSIONAL CHECK

12.0 PACKAGING 1 PACKAGING RESOURCE #1



PC 7/01/10 Rev 1



EP 03/01/10

Comment: PACKAGING RESOURCE #1
REPACKAGE PER PPP

13.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

① 07/01/10

Job Completion



C 207/01/10